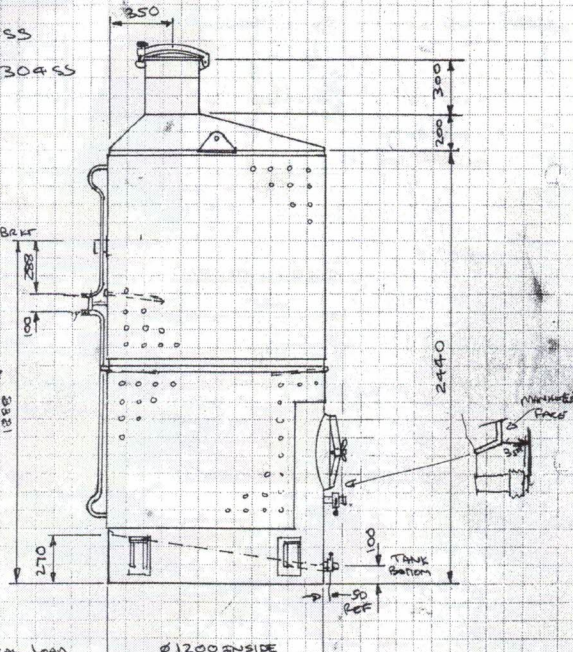
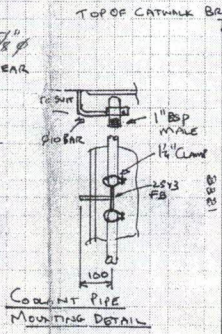
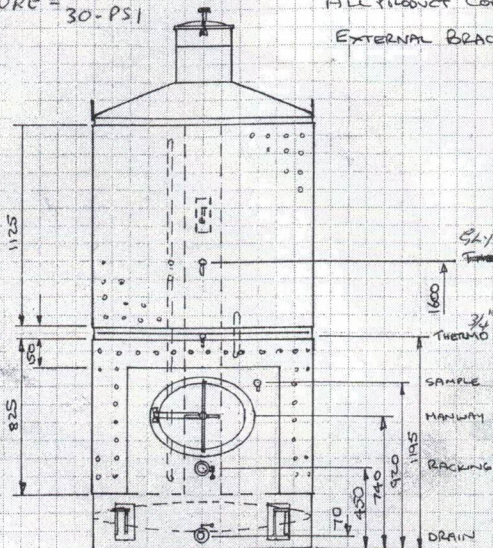


TOP MANWAY Ø300 HD DB-300 316, WITH HD 645L-2" IN VERT
 SIDE MANWAY 440x340 OVAL HD A4 316
 RACKING 1 1/2" RST MALE STUB ON TANK
 GULLET 1 1/2" RST MALE STUB ON TANK
 VALVES 2 ONLY, 1 1/2" RST M/F BUTTERFLY VALVES HD 723 BNE
 SAMPLE HD W36
 THERMO 1/2" BSP SOCKET WITH 3/4" TUBE 400 LONG 2 PLACES
 DIMPLE PLATE 1 1/2" DIA TUBE WITH 1" BSP MALE NIPPLES

FINISH:- TANK BODY & CONE MATERIALS EX #4 SATIN FINISH
 INSIDE 2B FINISH OUTSIDE PE COATED
 DIMPLE PLATE 2B FINISH PE COATED
 INTERNAL WELDS GROUND & STRIP POLISHED
 INTERNAL DIMPLE PLATE AREAS POLISHED WITH
 SCOTCHBRITE MOP
 ALL EXTERNAL WELDS DESCALED MASKED OUT & STRIP
 MOPPED, EXCEPT DIMPLE WELDS.

TEST PRESSURE = 2-BAR
 30-PSI

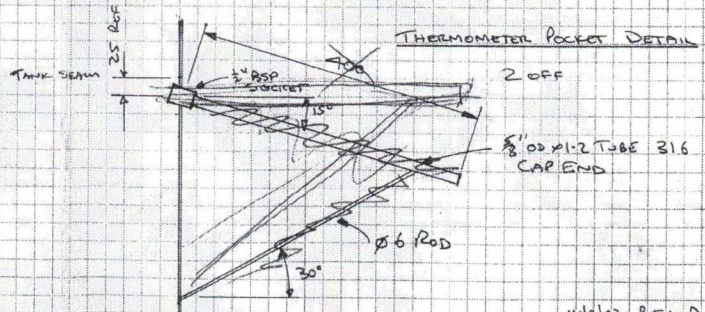
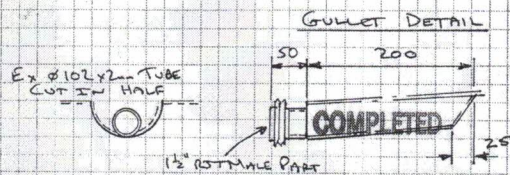
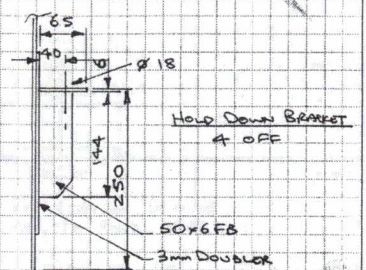
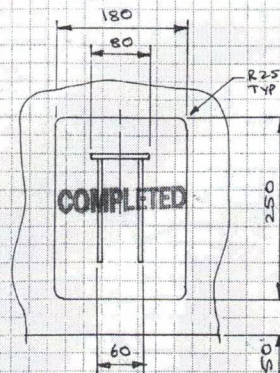
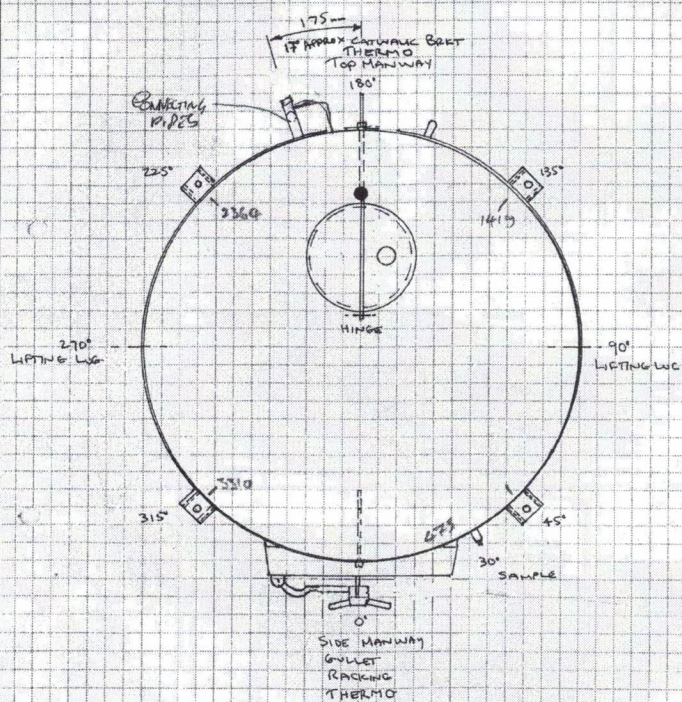
ALL PRODUCT CONTACT MATERIALS 316SS
 EXTERNAL BRACKETS & DIMPLE PANELS 304SS



TOP CONE & MANWAY NECK 2mm
 TOP & BOTTOM STRACES 2mm x 1219
 FLOOR 2mm

FOUNDATION DESIGN LOADS
 W = 30 KN TANK + CONTENT VERTICAL LOAD
 M = 25 KNM SEISMIC MOMENT
 V = 20 KN SEISMIC SHEAR
 N = NOMINAL HD BOLT

THEORETICAL CAPACITY 2650 L TO TOP
 OF CONE



141402 REV A



STAINLESS ENGINEERING CO. LTD.
STAINLESS STEEL ENGINEERS AND FABRICATORS
TELEPHONE (09) 274 6969
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East Tamaki
PO Box 51-199
Pakuranga
Auckland
New Zealand

TITLE:

- 2500 L WINETANK SHEET 2

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SCALE: 1:10 1:5	DRAWN BY: DATE: HMB 12-1-02
JOB NO.	DRAWING NO. 1262/2/173